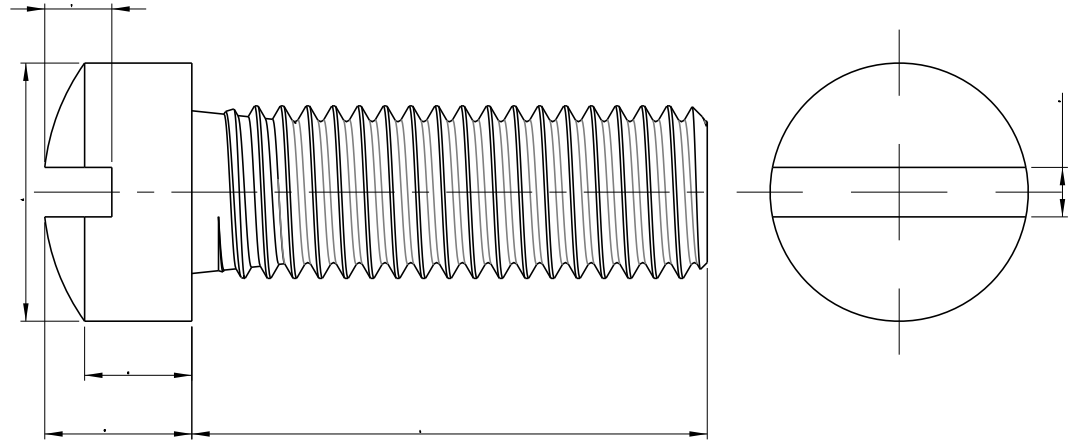
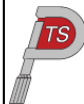


Further Information

Thread	T.P.I UNCT	T.P.I UNF	a	h	o (max)	j (max)	t (max)
0	*	80	0.096-0.083	0.043-0.038	0.055	0.023	0.025
1	64	72	0.118-0.104	0.053-0.045	0.066	0.026	0.031
2	56	64	0.140-0.124	0.062-0.053	0.083	0.031	0.037
3	48	56	0.161-0.145	0.070-0.061	0.095	0.035	0.043
4	40	48	0.183-0.166	0.079-0.069	0.107	0.039	0.048
5	40	44	0.205-0.187	0.088-0.078	0.120	0.043	0.054
6	32	40	0.226-0.208	0.096-0.086	0.132	0.048	0.060
8	32	36	0.270-0.250	0.113-0.102	0.156	0.054	0.071
10	24	32	0.313-0.292	0.130-0.118	0.180	0.060	0.083
12	24	28	0.357-0.334	0.148-0.134	0.205	0.067	0.094
1/4	20	28	0.414-0.389	0.170-0.155	0.237	0.075	0.109
5/16	18	24	0.518-0.490	0.211-0.194	0.295	0.084	0.137
3/8	16	24	0.622-0.590	0.253-0.233	0.355	0.094	0.164



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Information in this drawing is provided for reference only	